

DuPont™ Zytel® FE5382 BK276

NYLON RESIN

Product Information

DuPont™ Zytel® LCPA long chain polyamide resins provide an innovative and growing portfolio of flexible polymers with excellent thermal, chemical, and hydrolysis resistance. The diverse selection of Zytel® LCPA grades is targeted for a range of performance characteristics, balancing temperature resistance, flexibility and low permeation.

Zytel® FE5382 BK276 is a 33% glass fiber reinforced, heat stabilized, black polyamide 612 resin developed for electrical bobbins and encapsulation applications.

General information	Value	Unit	Test Standard
Resin Identification	PA612-GF33	-	ISO 1043
Part Marking Code	PA612-GF33	-	ISO 11469
Rheological properties	dry / cond	Unit	Test Standard
Molding shrinkage, parallel	0.3 / -	%	ISO 294-4, 2577
Molding shrinkage, normal	0.9 / -	%	ISO 294-4, 2577
Mold Shrinkage, Flow, 3.2mm (0.125in)	0.3 / *	%	-
Mold Shrinkage, Transverse, 3.2mm (0.125in)	1 / *	%	-
Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	10000 / 8000	MPa	ISO 527-1/-2
Stress at break	180 / 150	MPa	ISO 527-1/-2
Strain at break	3 / 4	%	ISO 527-1/-2
Flexural Modulus	9000 / 7500	MPa	ISO 178
Charpy notched impact strength			ISO 179/1eA
73°F	12 / -	kJ/m ²	
-40°F	10 / -	kJ/m ²	
Izod notched impact strength			ISO 180/1A
73°F	11 / -	kJ/m ²	
-40°F	10 / -	kJ/m ²	
Thermal properties	dry / cond	Unit	Test Standard
Melting temperature, 18°F/min	218 / *	°C	ISO 11357-1/-3
Temp. of deflection under load			ISO 75-1/-2
260 psi	200 / *	°C	
65 psi	216 / *	°C	
Coeff. of linear therm. expansion, parallel	20 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion			ISO 11359-1/-2
normal	110 / *	E-6/K	
Normal, -40-23°C	83 / *	E-6/K	
Normal, 55-160°C	160 / *	E-6/K	
Parallel, -40-23°C	26 / *	E-6/K	
Parallel, 55-160°C	14 / *	E-6/K	
Thermal conductivity of melt	0.26	W/(m K)	-
Spec. heat capacity of melt	2130	J/(kg K)	-
RTI, electrical			UL 746B
30mil	65 / *	°C	
60mil	65 / *	°C	
120mil	65	°C	
RTI, impact			UL 746B
30mil	65	°C	
60mil	65 / *	°C	
120mil	65	°C	
RTI, strength			UL 746B
30mil	65	°C	
60mil	65 / *	°C	
120mil	65	°C	

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Flammability	dry / cond	Unit	Test Standard
Burning Behav. at 60mil nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	IEC 60695-11-10
UL recognition	yes / *	-	UL 94
Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.75 / *	mm	IEC 60695-11-10
UL recognition	yes / *	-	UL 94
FMVSS Class	B	-	ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	23	mm/min	ISO 3795 (FMVSS 302)
Electrical properties	dry / cond	Unit	Test Standard
Comparative tracking index	600 / -	-	IEC 60112
Other properties	dry / cond	Unit	Test Standard
Humidity absorption, 80mil	0.8 / *	%	Sim. to ISO 62
Water absorption, 80mil	1.8 / *	%	Sim. to ISO 62
Density	1320 / -	kg/m ³	ISO 1183
Density of melt	1120	kg/m ³	-
VDA Properties	dry / cond	Unit	Test Standard
Fogging, G-value (condensate)	0.1 / *	mg	ISO 6452
Injection	Value	Unit	Test Standard
Drying Recommended	yes	-	-
Drying Time, Dehumidified Dryer	2 - 4	h	-
Processing Moisture Content	≤0.15	%	-
Melt Temperature Optimum	290	°C	-
Min. melt temperature	280	°C	-
Max. melt temperature	300	°C	-
Min. mold temperature	70	°C	-
Max. mold temperature	120	°C	-

Characteristics			
Processing	• Injection Molding		
Delivery form	• Pellets		
Additives	• Lubricants	• Release agent	
Special characteristics	• Heat stabilized or stable to heat		
Regional Availability	• North America • Europe	• Asia Pacific • South and Central America	• Near East/Africa • Global

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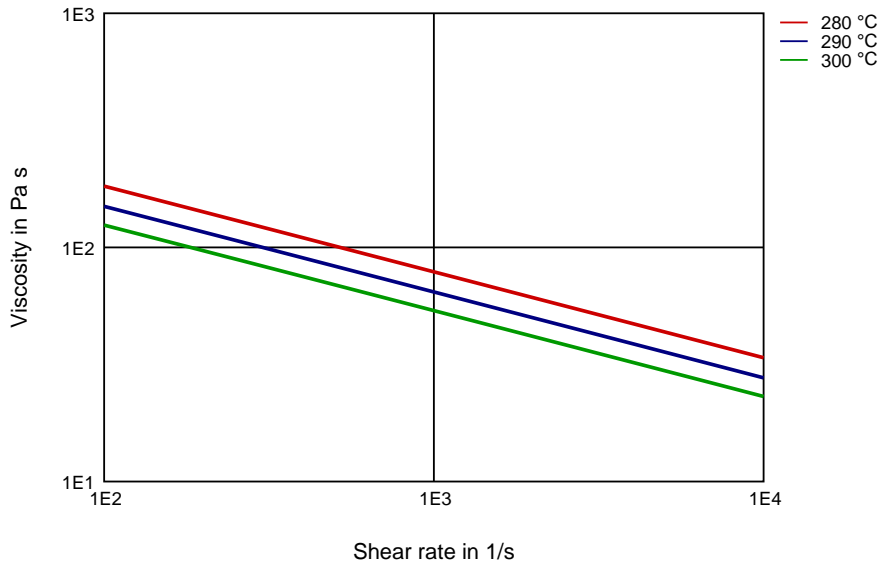


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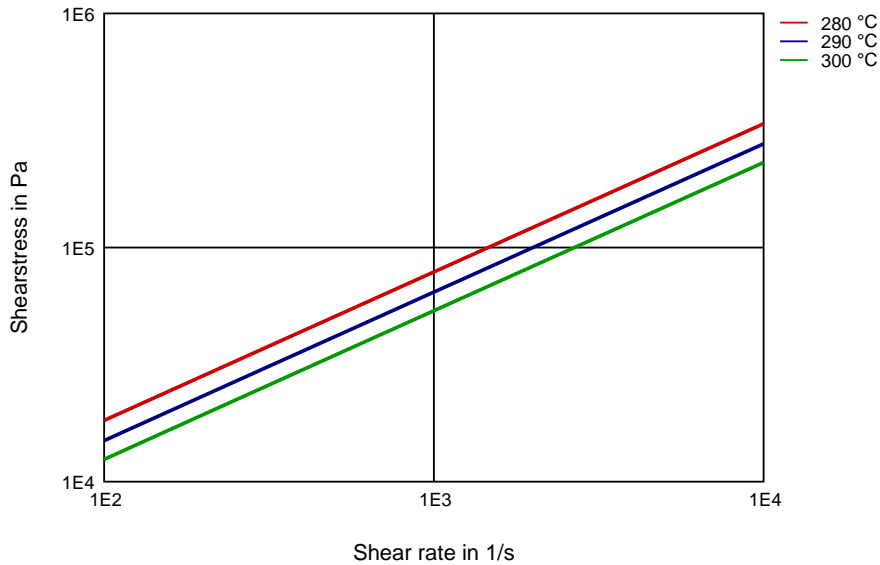
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Diagrams

Viscosity-shear rate



Shearstress-shear rate



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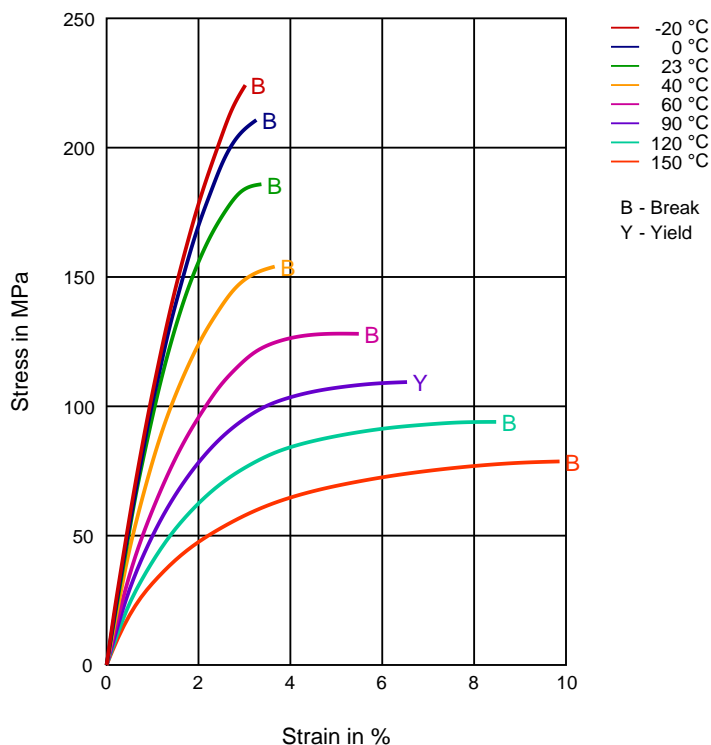
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Stress-strain (dry)



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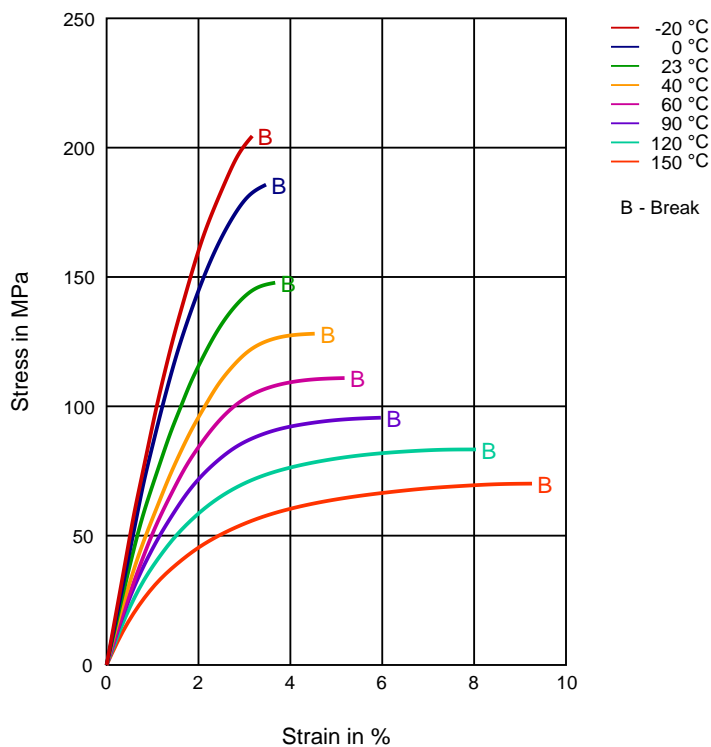
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NYLON RESIN

Stress-strain (cond.)



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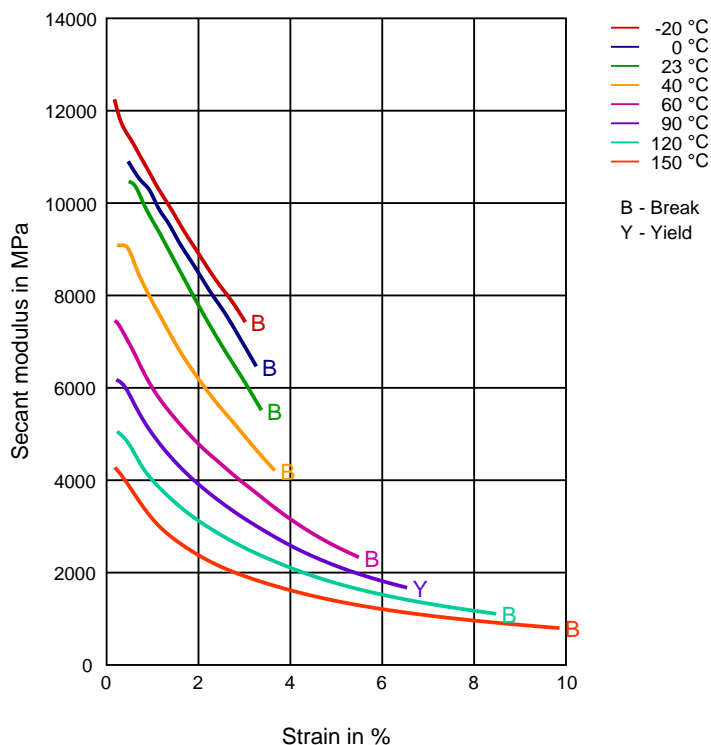
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NYLON RESIN

Secant modulus-strain (dry)



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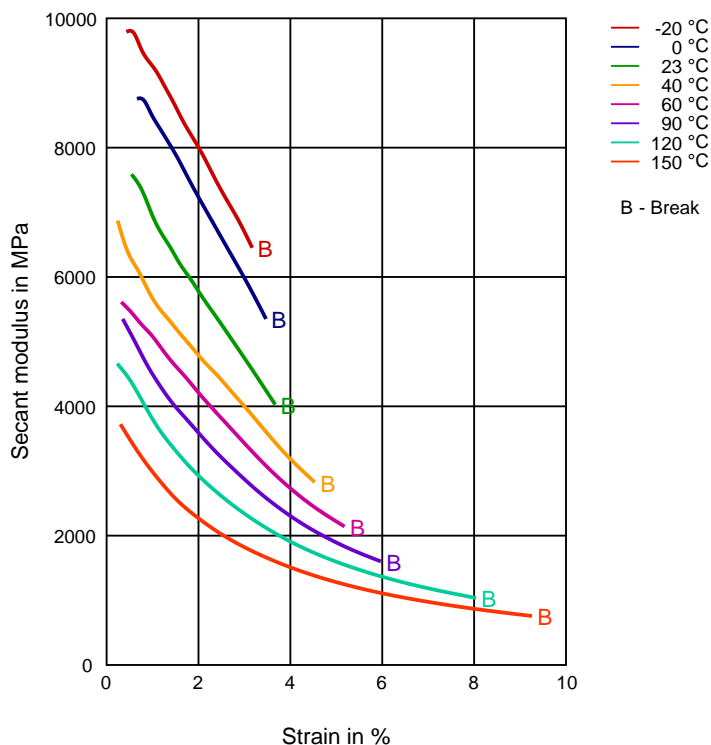
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Secant modulus-strain (cond.)



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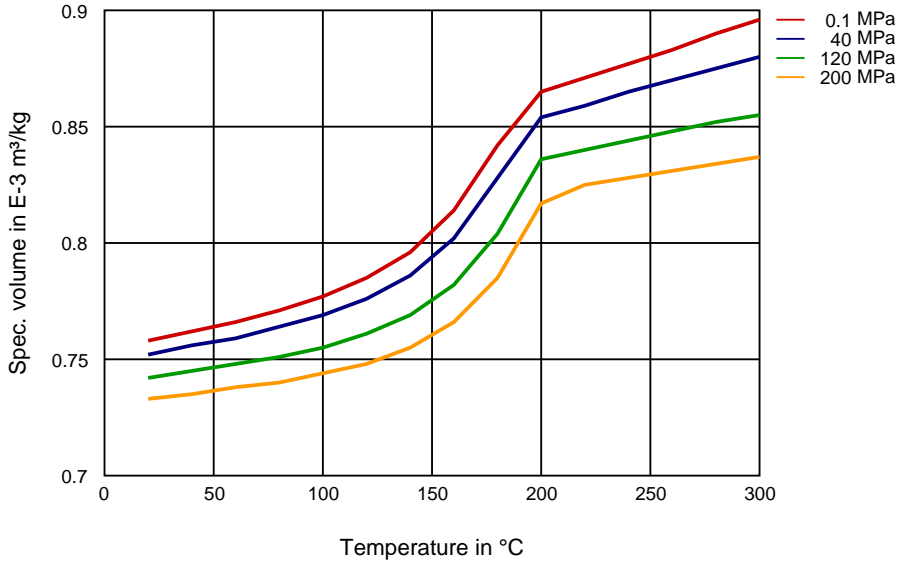
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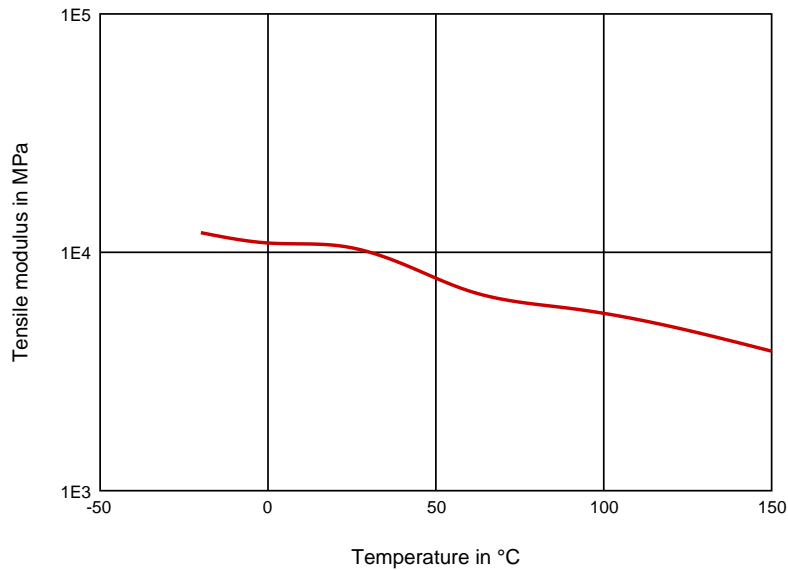
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Specific volume-temperature (pvT)



Tensile modulus-temperature (dry)



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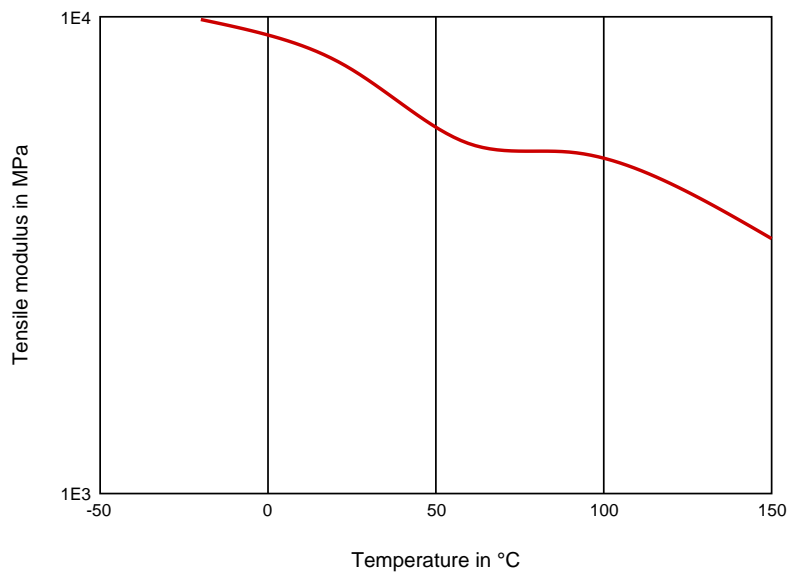
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Tensile modulus-temperature (cond.)



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Chemical Media Resistance

Acids

- ✓ Acetic Acid (5% by mass) (23 °C)
- ✓ Citric Acid solution (10% by mass) (23 °C)
- ✓ Lactic Acid (10% by mass) (23 °C)
- ✗ Hydrochloric Acid (36% by mass) (23 °C)
- ✗ Nitric Acid (40% by mass) (23 °C)
- ✗ Sulfuric Acid (38% by mass) (23 °C)
- ✗ Sulfuric Acid (5% by mass) (23 °C)
- ✗ Chromic Acid solution (40% by mass) (23 °C)

Bases

- ✗ Sodium Hydroxide solution (35% by mass) (23 °C)
- ✓ Sodium Hydroxide solution (1% by mass) (23 °C)
- ✓ Ammonium Hydroxide solution (10% by mass) (23 °C)

Alcohols

- ✓ Isopropyl alcohol (23 °C)
- ✓ Methanol (23 °C)
- ✓ Ethanol (23 °C)

Hydrocarbons

- ✓ n-Hexane (23 °C)
- ✓ Toluene (23 °C)
- ✓ iso-Octane (23 °C)

Ketones

- ✓ Acetone (23 °C)

Ethers

- ✓ Diethyl ether (23 °C)

Mineral oils

- ✓ SAE 10W40 multigrade motor oil (23 °C)
- ✓ SAE 10W40 multigrade motor oil (130 °C)
- ✓ SAE 80/90 hypoid-gear oil (130 °C)
- ✓ Insulating Oil (23 °C)

Standard Fuels

- ✓ ISO 1817 Liquid 1 - E5 (60 °C)
- ✓ ISO 1817 Liquid 2 - M15E4 (60 °C)
- ✓ ISO 1817 Liquid 3 - M3E7 (60 °C)
- ✓ ISO 1817 Liquid 4 - M15 (60 °C)
- ✓ Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23 °C)
- ✓ Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23 °C)



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- ✓ Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
- ✓ Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
- ✓ Diesel fuel (pref. ISO 1817 Liquid F) (>90°C)
- ✓ Diesel EN 590 (100°C)

Salt solutions

- ✓ Sodium Chloride solution (10% by mass) (23°C)
- ✗ Sodium Hypochlorite solution (10% by mass) (23°C)
- ✓ Sodium Carbonate solution (20% by mass) (23°C)
- ✓ Sodium Carbonate solution (2% by mass) (23°C)
- ✓ Zinc Chloride solution (50% by mass) (23°C)

Other

- ✓ Ethyl Acetate (23°C)
- ✗ Hydrogen peroxide (23°C)
- ✓ DOT No. 4 Brake fluid (130°C)
- ✓ Ethylene Glycol (50% by mass) in water (108°C)
- ✓ 1% nonylphenoxy-polyethyleneoxy ethanol in water (23°C)
- ✓ 50% Oleic acid + 50% Olive Oil (23°C)
- ✓ Water (23°C)
- ✓ Water (90°C)
- ✗ Phenol solution (5% by mass) (23°C)

Symbols used:

- ✓ possibly resistant

Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).

- ✗ not recommended - see explanation

Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc. ISO Mechanical properties measured at 160 mil (Hytrel® measured at 80 mil), IEC Electrical properties measured at 80 mil, all ASTM properties measured at 120 mil, and test temperatures are 73°F unless otherwise stated.

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