

Bayblend® FR1514

FR grades / Non reinforced

(PC+ABS)-Blend; flame retardant; high heat resistance; Vicat/B 120 temperature = 136 °C; ball indentation temperature \geq 125 °C; UL recognition 94 V-0 at 1.5 mm; suitable as supporting material for energized parts

ISO Shortname

PC+ABS-FR(40)

Property	Test Condition	Unit	Standard	typical Value
Rheological properties				
C Melt volume-flow rate	260 °C; 5 kg	cm ³ /10 min	ISO 1133	19
Melt viscosity	1000 s ⁻¹ ; 260 °C	Pa·s	b.o. ISO 11443-A	450
Molding shrinkage, parallel	150x105x3 mm; 260 °C / MT 80 °C	%	b.o. ISO 2577	0.5 - 0.7
Molding shrinkage, normal	150x105x3 mm; 260 °C / MT 80 °C	%	b.o. ISO 2577	0.5 - 0.7
Mechanical properties (23 °C/50 % r. h.)				
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	2400
C Yield stress	50 mm/min	MPa	ISO 527-1,-2	63
C Yield strain	50 mm/min	%	ISO 527-1,-2	5
Stress at break	50 mm/min	MPa	ISO 527-1,-2	57
Strain at break	50 mm/min	%	b.o. ISO 527-1,-2	> 50
Izod impact strength	23 °C	kJ/m ²	ISO 180-U	N
Izod notched impact strength	23 °C	kJ/m ²	ISO 180-A	45
Izod notched impact strength	-30 °C	kJ/m ²	ISO 180-A	15
Thermal properties				
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	114
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	126
C Vicat softening temperature	50 N; 50 °C/h	°C	ISO 306	134
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	136
C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.68
C Coefficient of linear thermal expansion, transverse	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.68
C Burning behavior UL 94 (1.5 mm) [UL recognition]	1.5 mm	Class	UL 94	V-0
C Burning behavior UL 94-5V [UL recognition]	2.0 mm	Class	UL 94	5VB
Burning behavior UL 94-5V [UL recognition]	3.0 mm	Class	UL 94	5VA
C Oxygen index	Method A	%	ISO 4589-2	29
Electrical properties (23 °C/50 % r. h.)				
C Relative permittivity	100 Hz	-	IEC 60250	3.2
C Relative permittivity	1 MHz	-	IEC 60250	3.1
C Dissipation factor	100 Hz	10 ⁻⁴	IEC 60250	20
C Dissipation factor	1 MHz	10 ⁻⁴	IEC 60250	85
C Volume resistivity		Ohm·m	IEC 60093	1E15
C Surface resistivity		Ohm	IEC 60093	1E17
C Electrical strength	1 mm	kV/mm	IEC 60243-1	35
C Comparative tracking index CTI	Solution A	Rating	IEC 60112	350
Other properties (23 °C)				
C Water absorption (saturation value)	Water at 23 °C	%	ISO 62	0.5
C Water absorption (equilibrium value)	23 °C; 50 % r. h.	%	ISO 62	0.2
C Density		kg/m ³	ISO 1183-1	1190

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Property	Test Condition	Unit	Standard	typical Value
Processing conditions for test specimens				
C Injection molding-Melt temperature		°C	ISO 294	260
C Injection molding-Mold temperature		°C	ISO 294	80
C Injection molding-Injection velocity		mm/s	ISO 294	240

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

Impact properties: N = non-break, P = partial break, C = complete break



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Disclaimer

Information Impact properties

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Typical value

These values are typical values only. Unless explicitly agreed in written form, they do not constitute a binding material specification or warranted values. Values may be affected by the design of the mold/die, the processing conditions and coloring/pigmentation of the product. Unless specified to the contrary, the property values given have been established on standardized test specimens at room temperature.

General

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Disclaimer Non Medical Grade

This product is not designated for the manufacture of a medical device or of intermediate products for medical devices (1). [This product is also not designated for Food Contact (2), including drinking water, or cosmetic applications. If the intended use of the product is for the manufacture of a medical device or of intermediate products for medical devices, for Food Contact products or cosmetic applications Covestro must be contacted in advance to provide its agreement to sell such product for such purpose.] Nonetheless, any determination as to whether a product is appropriate for use in a medical device or intermediate products for medical devices, for Food Contact products or cosmetic applications must be made solely by the purchaser of the product without relying upon any representations by Covestro. 1) Please see the "Guidance on Use of Covestro Products in a Medical Application" document. 2) As defined in Commission Regulation (EU) 1935/2004.

Covestro AG

Polycarbonates Business Unit

Kaiser-Wilhelm-Allee 60

51373 Leverkusen

Germany

plastics@covestro.com

www.plastics.covestro.com