

## Grivory HT2V-3H LF PA\*-GF30

# EMS-GRIVORY | a unit of EMS-CHEMIE AG

## Product Texts

Product designation according to ISO 1874:

PA6T/66, MH, 12-110, GF30

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	11000 / 11000	MPa	ISO 527-1/-2
Stress at break	185 / 160	MPa	ISO 527-1/-2
Strain at break	2/2	%	ISO 527-1/-2
Charpy impact strength (+23°C)	50 / 50	kJ/m²	ISO 179/1eU
Charpy impact strength (-30°C)	45 / 45	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	7/7	kJ/m²	ISO 179/1eA
Charpy notched impact strength (-30°C)	7/6	kJ/m²	ISO 179/1eA

Mechanical properties (TPE)	dry / cond	Unit	Test Standard
Ball indentation hardness	270 / 260	MPa	ISO 2039-1

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature (10°C/min)	310 / -	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	280 / -	°C	ISO 75-1/-2
Temp. of deflection under load (8.00 MPa)	170 / -	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	20 / -	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	70 / -	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	HB / -	class	IEC 60695-11-10
Thickness tested	0.8 / -	mm	IEC 60695-11-10
Max. usage temperature (long term)	140	°C	ISO 2578
Max. usage temperature (short term)	270	°C	EMS

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity	1E10 / 1E10	Ohm*m	IEC 60093
Surface resistivity	- / 1E12	Ohm	IEC 60093
Electric strength	37 / 37	kV/mm	IEC 60243-1
Comparative tracking index	- / 575	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	4.5 / -	%	Sim. to ISO 62
Humidity absorption	2/-	%	Sim. to ISO 62
Density	1470 / -	kg/m³	ISO 1183

Rheo/Phys properties	dry / cond	Unit	Test Standard
Molding shrinkage (parallel)	0.2 / -	%	ISO 294-4, 2577
Molding shrinkage (normal)	0.8 / -	%	ISO 294-4, 2577

## Characteristics

Processing	Product Attributes
Injection Molding	Hydrolysis resistant, Improved friction & wear properties, Improved alcohol resistance, Co Polyamide, Partially aromatic Polyamide
Delivery form	
Granules	Automotive
	Air intake sytems, Compressed air systems, Hydraulic systems, Fuel systems, Powertrain and Chassis , Interior

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#### Special Characteristics

## Improved heat resistance

## Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

**Electricals & Electronics** 

## Electrical appliances

Industry & Consumer goods

Housewares, Hydraulics & Pneumatics, Mechanical Engineering, Power transmission, Tools & Accessories

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