POLYPLASTICS CO LTD

18-1 KONAN 2-CHOME, MINATO-KU TOKYO 108-8280 JP



FORTRON" or "DURAFIDE: 1140A6(g)(f2)

Polyphenylene Sulfide (PPS), pellets

- (f2) Subjected to one or more of the following tests: Ultraviolet Light, Water Exposure or Immersion in accordance with UL 746C, where the acceptability for outdoor use is to be determined by UL.
- (g) Virgin and regrind from 1 to 50% by weight incl. have the same basic material properties except RTI is 160 C @ a min. thickness of 1.5mm for the Mechanical w/ Impact property for regrind 26 to 50% incl.. In addition, the 5VA flame rating was tested only in the virgin material.

| Flammability | Value | Test Method |
|---------------------------------------|----------|----------------------|
| Flame Rating | Value | UL 94 |
| 0.38 mm, ALL | V-0 | |
| 0.8 mm, ALL | V-0 | |
| 1.5 mm, ALL | V-0 | |
| 3.0 mm, ALL | V-0, 5VA | |
| Flammability Classification | - / - | IEC 60695-11-10, -20 |
| 0.38 mm, ALL | V-0 | ,, |
| 0.8 mm, ALL | V-0 | |
| 1.5 mm, ALL | V-0 | |
| 3.0 mm, ALL | V-0, 5VA | |
| Electrical | Value | Test Method |
| Hot-wire Ignition (HWI) | | UL 746 |
| 0.8 mm | PLC 3 | |
| 1.5 mm | PLC 1 | |
| 3.0 mm | PLC 1 | |
| High Amp Arc Ignition (HAI) | | UL 746 |
| 0.8 mm | PLC 4 | |
| 1.5 mm | PLC 4 | |
| 3.0 mm | PLC 4 | |
| Comparative Tracking Index (CTI) | PLC 4 | UL 746 |
| High Voltage Arc Tracking Rate (HVTR) | PLC 3 | UL 746 |
| Arc Resistance | PLC 5 | ASTM D495 |
| Thermal | Value | Test Method |
| RTI Elec | | UL 746 |
| 0.38 mm | 130 °C | |
| 0.8 mm | 220 °C | |
| 1.5 mm | 220 °C | |
| 3.0 mm | 220 °C | |
| RTI Imp | | UL 746 |
| 0.38 mm | 130 °C | |
| 0.8 mm | 200 °C | |
| 1.5 mm | 200 °C | |
| 3.0 mm | 200 °C | |
| | | |

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Component - Plastics

File Number: E109088



| Thermal | Value | Test Method |
|-----------------------|--------|-------------|
| RTI Str | | UL 746 |
| 0.38 mm | 130 °C | |
| 0.8 mm | 200 °C | |
| 1.5 mm | 220 °C | |
| 3.0 mm | 220 °C | |
| Physical | Value | Test Method |
| Dimensional Stability | 0.0 % | ASTM D1042 |
| Dimensional Stability | 0.0 % | ISO 2796 |
| Outdoor Suitability | f2 | UL 746C |
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